



- ① Cut 1" Diameter to half circle centered along entire length of raw stock (≈ 2 ft long)
- ② Cut Bar in half resulting in 2 equal lengths ≈ 12 " each
- ③ Templates are taped to raw stock. Cut flat edge on side opposite radius. Critical dimension is from bottom of radius on template to opposite edge in center of template. Port + Stbd have slightly different dimensions